Beneficial Designs Inc.

Wheelchair Seat Cushion Testing Report

TEST INSTITUTION

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BOOK STATES	TEST CUSHION		
Manufacturer	Action Products Inc.	Width (cm)	45.7 (18 in)
Product Line Name	Xact	Length (cm)	41.3(16.3 in)
Model Name	Lite	Thickness (cm)	8.1 (3.2 in)
Manufacturer's Lot #	Not Applicable	Weight (gm)	1,406
Date of Manufacture	December 2005	Recommended n	naximum user
Serial Number	Not Applicable	weight (kg)	113 (250 lb)
HCPCS Seat Cushion	Code K0652 Skin protection cushion, w	vidth <22 in	
	TESTING METHODOLO	OGY	
Wheelchair Seating, S CLI used 40 mm	Date(s) of tests _15-16 Jar		
Disate simulated ass	SUMMARY OF RESUL	.15	
Prior to simulated use Loaded contour d	testing: epth test	PA	SSED
	measuring bottoming out		
After simulated use to			2055
	epth test measuring bottoming out		
Simulation tests demo	onstrated a loaded contour depth of at least	t 40 mm with an overload	deflection of a
	ulating 18 months of use, simulation tests d n overload deflection of at least 5 mm.	emonstrated a loaded co	entour depth of
Minimum structural ch	naracteristics assessment for positioning co	ushionsNot Ap	pplicable
Report prepared by:	(and Ig)	17 January 2005	
/	Allen Siekman, Testing Supervisor	Date	

TESTING DETAILS

POSITIONING CUSHION STRUCTURAL CHARACTERISTICS

The positioning cushion exhibited the following structural characteristic(s):

Not Applicable

* If the cushion is coded as K0654, K0655, K0656, and K0657 and has two or more structural characteristics or two or more air compartments, then the cushion is determined to have passed the structural characteristic assessment.

CUSHION LOADING INDENTERS

One cushion-loading indenter(s) (CLIs) was used to test the cushion:

1) Loaded Contour Jig (LCJ)

The LCJ met the specific design features of acceptable CLIs as specified in the SADMERC Wheelchair Cushion Testing Methodology². The results obtained with the LCJ are reported in the *Summary of Results* on page 1.

TEST RESULTS - PRIOR TO SIMULATED USE TESTING

Date of test 15 January 2005

Testing room conditions Temperature (C) 21.7

Relative Humidity (%) 48

Loaded Contour Depth with LCJ indenter	Test #1	Test #2	Test #3	Result
Lateral buttons of the CLI contacted the cushion when loaded to 140 N (31 lb)	Yes	Yes	Yes	Pass

Overload Test with LCJ indenter	Test #1	Test #2	Test #3	Result
Height of CLI when loaded to 140 N (31 lb) (standard load) (mm)	36.19	33.96	33.09	
Height of CLI when loaded to 187 N (41 lb) (overload) (mm)	32.65	30.70	30.05	
Height at standard load (#1) minus height at overload (#2) (mm)	3.54	3.26	3.04	
4) Value in #3 rounded to the nearest 5 mm (mm)	5	5	5	
5) Overload deflection* (mm) (median of the 3 values in #4)				5 Pass

^{*} If the overload deflection is greater than or equal to 5 mm, then the cushion is determined not to have bottomed out during the test.

SIMULATED USE TESTING

To simulate cushion use, the test cushion was subjected to cyclic loading in a heated chamber. The test cushion was preconditioned for 30 minutes in a test chamber maintained at 70 \pm 2 degrees C. The test cushion was then loaded to 500 \pm 10 Newtons (112 \pm 2 pounds) for 7,500 or 11,000 cycles (depending upon the type of cushion) at a rate of 30 times per minute using the RCLI in the test chamber maintained at 70 \pm 2 degrees C.

The number of cycles was determined as follows:

For testing simulating 12 months of use:

40 pressure reliefs per day x 30 days per month x 12 months x RF \approx 7,500 cycles For testing simulating 18 months of use:

40 pressure reliefs per day x 30 days per month x 18 months x RF \approx 11,000 cycles where RF = 0.5, the reduction factor for testing at an elevated temperature.

This cushion was tested to 22,000 cycles.

Preconditioning of to	est cushion began at	1105 hrs	
Test chamber temp	erature (deg C)	70	
Date of test	15 January 2005		
Time test started	1140 hrs		

TEST RESULTS - AFTER SIMULATED USE TESTING

Date of test	16 January 2005	
Testing room conditions	Temperature (C)	22.2
	Relative Humidity (%)	49

Loaded Contour Depth with LCJ indenter	Test #1	Test #2	Test #3	Result
Lateral buttons of the CLI contacted the cushion when loaded to 140 N (31 lb)	Yes	Yes	Yes	Pass

Overload Test with LCJ indenter	Test #1	Test #2	Test #3	Result
Height of CLI when loaded to 140 N (31 lb) (standard load) (mm)	33.30	32.19	31.97	
Height of CLI when loaded to 187 N (41 lb) (overload) (mm)	30.29	29.42	28.95	
Height at standard load (#1) minus height at overload (#2) (mm)	3.01	2.77	3.02	
4) Value in #3 rounded to the nearest 5 mm (mm)	5	5	5	
5) Overload deflection* (mm) (median of the 3 values in #4)				5 Pass

* If the overload deflection is greater than or equal to 5 mm, then the cushion is determined not to have bottomed out during the test.

COMMENTS

None

DMERC – Local Medical Review Policy – Final – Wheelchair Seating, Spring 2004 (n.d.). Retrieved March 18, 2004, from Palmetto GBA Web site: http://www.palmettogba.com/palmetto/lmrps_dmerc.nsf/final/ 2A0A7017B7FBE65585256D1E0044C7BB?OpenDocument

² ISO/DIS 16840-2, Test methods for determining the physical and mechanical characteristics of devices intended to manage tissue integrity – Part 2 Seat cushions [working draft] (2003-10-30). Retrieved March 18, 2004, from the University of Pittsburgh Wheelchair Standards Information Web site: http://www.wheelchairstandards.pitt.edu/WCS_S/WCS_S_ISO/WCS_S_ISO_WG11/WCS_S_ISO_WG11 pdf/WCS_S_ISO_WG11_Stds_pdf/ISO_16840_2_DIS.pdf